



**Glass cloth base epoxy resin
Flame retardant copper clad laminate**

NP-175FR

■ FEATURES

- Dicy-Free & Low C.T.E
- Lead-Free Compatible
- Excellent dimensional stability and through-hole reliability
- Superior CAF-Resistance (Anti-migration)
- High luminance of multi-functional epoxy contrast with copper for A.O.I
- IPC-4101E L99/101/126

■ PERFORMANCE LIST

Characteristics	Unit	Condition	Typical Values	SPEC	Test Method
Volume resistivity	MΩ-cm	C-96/35/90	5 x10 ⁹ ~ 5x10 ¹⁰	10 ⁶ ↑	2.5.17
Surface resistivity	MΩ	C-96/35/90	5 x10 ⁸ ~ 5x10 ⁹	10 ⁴ ↑	2.5.17
Permittivity 1MHz	-	C-24/23/50	4.4-4.7	5.4 ↓	2.5.5.9
Permittivity 1GHz	-	C-24/23/50	4.1-4.3	-	2.5.5.9
Loss Tangent 1MHz	-	C-24/23/50	0.011-0.013	0.035 ↓	2.5.5.9
Loss Tangent 1GHz	-	C-24/23/50	0.012-0.014	-	2.5.5.9
Arc resistance	SEC	D-48/50+D-0.5/23	120 ↑	60 ↑	2.5.1
Dielectric breakdown	KV	D-48/50	60 ↑	40 ↑	2.5.6
Moisture absorption	%	D-24/23	0.05-0.10	0.5 ↓	2.6.2.1
Flammability	-	C-48/23/50	V-0	V-0	UL94
Peel strength 1 oz (≥0.5mm)	lb/in	288°Cx10" solder floating	8-10	6 ↑	2.4.8
Thermal stress	SEC	288°Cx10" solder dipping	600 ↑	10 ↑	2.4.13.1
Pressure cooker (2 atm 120°C)	1/2 hr	SEC	288°C dipping	600 ↑	N/A
	1 hr	SEC	288°C dipping	600 ↑	N/A
	2 hrs	SEC	288°C dipping	600 ↑	N/A
Flexural strength	LW	N/mm ²	A	480-550	415 ↑
	CW	N/mm ²	A	415-480	345 ↑
Dimensional stability X-Y axis	%	E-0.5/170	0.005-0.030	0.050 ↓	2.4.39
Coefficient of thermal expansion X/Y-axis	ppm/°C	TMA	10-14	N/A	2.4.24
Z-axis before Tg	ppm/°C	TMA	30-40	60 ↓	
Z-axis after Tg	ppm/°C	TMA	210-230	300 ↓	
50-260°C	%	TMA	2.8%	3.0% ↓	
Glass transition temperature	°C	DSC	175 ± 5	170 ↑	2.4.25
T260	min	TMA	>60	30 ↑	2.4.24.1
T288	min	TMA	>20	15 ↑	2.4.24.1
Decomposition temperature (Td 5% W/L)	°C	TGA	351	340 ↑	2.4.24.6

NOTE:

The average value in the table refers to samples of .062" 1/1.

Test method per IPC-TM-650

Data shown are nominal values for reference only.

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**Glass cloth base epoxy resin
Flame retardant copper clad laminate**

NP-175FTL

■ FEATURES

- Dicy-Free & Low C.T.E
- Lead-Free Compatible
- Excellent dimensional stability and through-hole reliability
- Superior CAF-Resistance (Anti-migration)
- High luminance of multi-functional epoxy contrast with copper for A.O.I
- IPC-4101E L99/101/126

■ PERFORMANCE LIST

Characteristics	Unit	Condition	Typical Values	SPEC	Test Method
Volume resistivity	MΩ-cm	C-96/35/90	5.0 x10 ⁹	10 ⁶ ↑	2.5.17
Surface resistivity	MΩ	C-96/35/90	5.0 x10 ⁸	10 ⁴ ↑	2.5.17
Permittivity 1 MHz	-	C-24/23/50	4.2-4.5	5.4 ↓	2.5.5.9
Permittivity 1 GHz	-	C-24/23/50	3.8-4.0	-	2.5.5.9
Loss Tangent 1 MHz	-	C-24/23/50	0.012-0.014	0.035 ↓	2.5.5.9
Loss Tangent 1 GHz	-	C-24/23/50	0.013-0.015	-	2.5.5.9
Arc resistance	SEC	D-48/50+D-0.5/23	120 ↑	60 ↑	2.5.1
Dielectric breakdown	KV	D-48/50	60 ↑	40 ↑	2.5.6
Moisture absorption	%	D-24/23	0.20-0.30	0.5 ↓	2.6.2.1
Flammability	-	C-48/23/50	V-0	V-0	UL94
Peel strength 1 oz (≥0.5mm)	lb/in	288°Cx10" solder floating	8-10	6 ↑	2.4.8
Thermal stress	SEC	288°C solder dipping	600 ↑	10 ↑	2.4.13.1
Glass transition temperature	°C	DSC	175 ± 5	170 ↑	2.4.25
Dimensional stability X-Y axis	%	E-4/105	0.01-0.03	0.05 ↓	2.4.39
Coefficient of thermal expansion					
X/Y-axis	ppm/°C	TMA	10-14	N/A	2.4.24
Z-axis before Tg	ppm/°C	TMA	30-40	60 ↓	
Z-axis after Tg	ppm/°C	TMA	210-230	300 ↓	
50-260°C	%	TMA	2.8%	3.0% ↓	
T260	min	TMA	>60	30 ↑	2.4.24.1
T288	min	TMA	>20	15 ↑	2.4.24.1
Decomposition temperature (Td 5% W/L)	°C	TGA	351	340 ↑	2.4.24.6

NOTE:

The average value in the table refers to samples of .020" 1/1.

Test method per IPC-TM-650

Data shown are nominal values for reference only.



■ CONSTRUCTION

THICKNESS mm mil		CONSTRUCTION		THICKNESS mm mil		CONSTRUCTION	
0.05 sp	2	1067	1 ply	0.30 sp	12	1506	2 plies
0.06	2.5	1078	1 ply	0.35	14	7628	2 plies
0.08	3	1086	1 ply	0.38	15	7628	3 plies
0.10	4	1080	2 plies	0.45 sp	18	1506	3 plies
0.11	4	2116	1 ply	0.53	21	7628	3 plies
0.13	5	1080	2 plies	0.60	24	7628	3 plies
0.13 sp	5	2116	1 ply	0.77	30	7628	4 plies
0.15	6	1506	1 ply	0.8	31.5	7628	4 plies
0.15 2p	6	1086	2 plies	0.9	36	7628	5 plies
0.21	8	7628	1 ply	1.0	39	7628	5 plies
0.26 2p	10	2155	2 plies	1.1	43	7628	6 plies
0.30	12	2116	3 plies	1.2	47	7628	6 plies

• 1.2, 1.1, 1.0, 0.9, 0.8, 0.77 mm THICKNESS INCLUDE CLADDING, ALL OTHERS EXCLUDE CLADDING

■ PRODUCT SIZE & THICKNESS

THICKNESS inch (mm)	COPPER CLADDING oz (μm)	SIZE		THICKNESS TOLERANCE
		inch	mm	
0.002 (0.05) to 0.047 (1.2)	Q (9) 3.0 (102)			IPC-4101E SPEC CLASS C/M
	T (12) 4.0 (140)	48.8 x 36.6	1240 x 0930	
	H (17) 5.0 (175)	48.8 x 40.5	1240 x 1030	
	1.0 (35) 6.0 (210)	48.8 x 42.5	1240 x 1080	
	2.0 (70)			

- Keeping the core and prepreg in the same grain direction is crucial to ensure the flatness of multilayer boards.
- Grain direction is shown on the certificate of conformance.
- We recommend to evaluate the drilling property.
- Different oxide treatment may result in variations in the heat resistance properties of the laminates after processing. Pre-production batch runs are recommended to ensure compatibility of materials with chemicals.

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**Glass cloth base epoxy resin
Flame retardant prepreg**

NP-175FB

FEATURES

- Dicy-Free & Low C.T.E
- Lead-Free Compatible
- Excellent dimensional stability and through-hole reliability
- Superior CAF-Resistance (Anti-migration)
- We recommend to evaluate the drilling property.
- Different oxide treatment may result in variations in the heat resistance properties of the laminates after processing.
- Pre-production batch runs are recommended to ensure compatibility of materials with chemicals.
- High luminance of multi-functional epoxy contrast with copper for A.O.I
- IPC-4101E L99/101/126

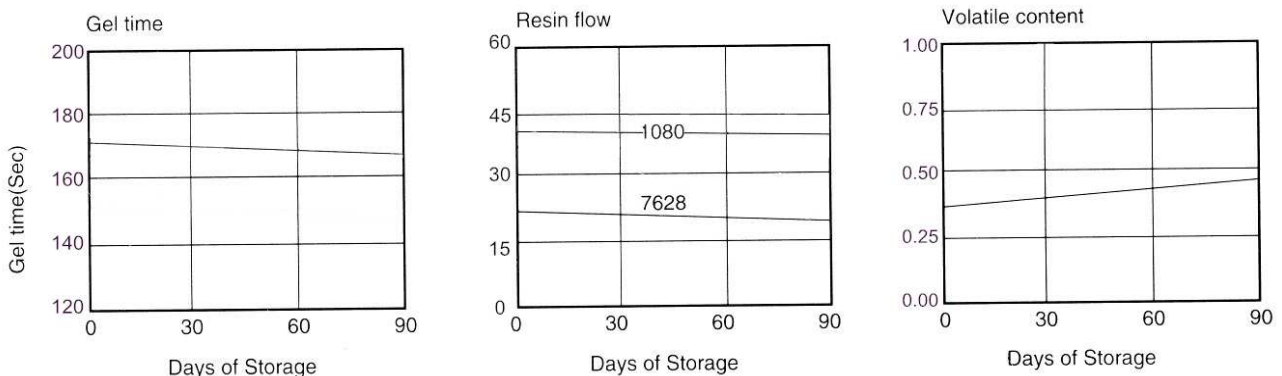
PERFORMANCE LIST

Specification: IPC-4101E is applicable

Data shown are nominal values for reference only. (Remained Copper 100%)

Glass style	RC%	GT sec (171°C)	VC%	After Pressed Thickness (per ply)	
				mm	mil
7628HR	52 ± 3	170 ± 20	1.5 ↓	0.230 ± 0.01	9.1 ± 0.4
7628MR	49 ± 3			0.213 ± 0.01	8.4 ± 0.4
7628	45 ± 3			0.194 ± 0.01	7.6 ± 0.4
1506	50 ± 3			0.170 ± 0.01	6.7 ± 0.4
2116HR	60 ± 3			0.145 ± 0.01	5.7 ± 0.4
2116MR	56 ± 3			0.129 ± 0.01	5.1 ± 0.4
2116	52 ± 3			0.116 ± 0.01	4.6 ± 0.4
2113	58 ± 3			0.102 ± 0.01	4.0 ± 0.4
2112	62 ± 3			0.103 ± 0.008	4.0 ± 0.3
1080HR	70 ± 3			0.093 ± 0.008	3.6 ± 0.3
1080MR	67 ± 3			0.083 ± 0.008	3.3 ± 0.3
1080	64 ± 3			0.075 ± 0.008	3.0 ± 0.3
106	70 ± 3			0.046 ± 0.008	1.8 ± 0.3

Storage Stability



Storage Condition: 20°C, 50% RH for 3 months
: max. 5°C for 6 months

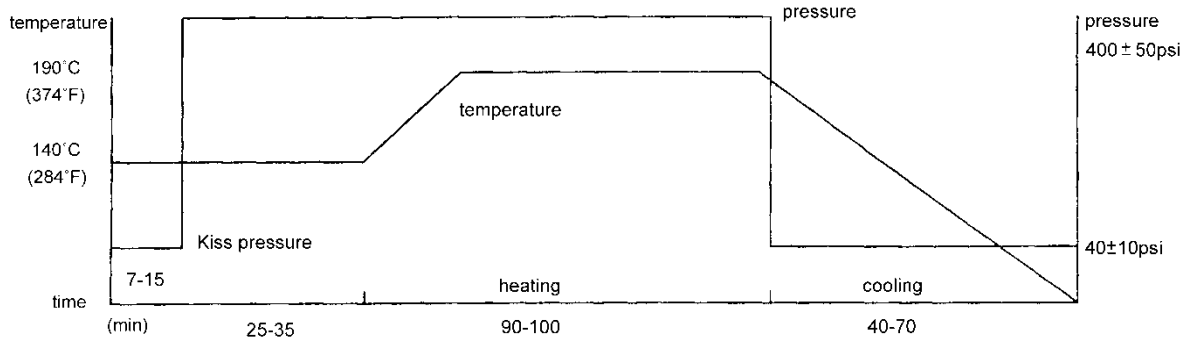
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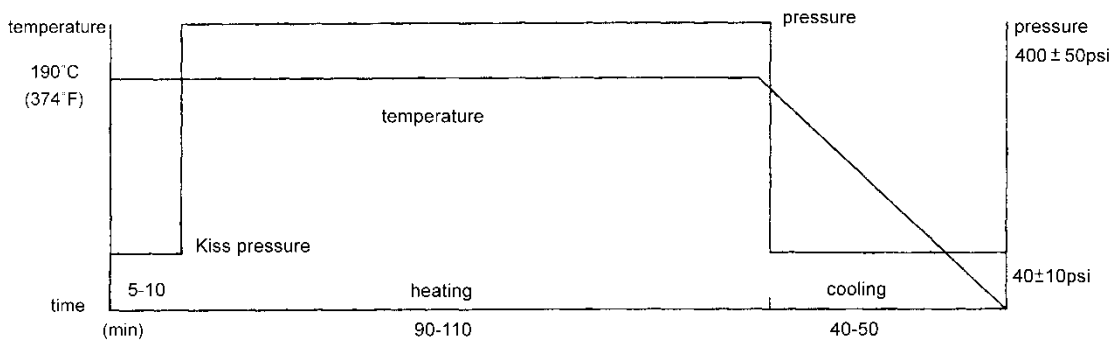


Recommended press cycles:

A:2T2P (2 temperature step/2 pressure step)



B:1T2P (1 temperature step/2 pressure step)



Suggestions:

1. Heating rate of material between 70°C and 140°C
1-3°C/min is acceptable.
1.5-2.5°C/min would be better.
2. Temperature of material over 170°C must be held for at least 60min. to allow epoxy resin to fully cure.
3. The pressure should be kept below 100psi during cooling to ambient temperature.
4. Cooling rate of material should be kept under 2.5°C/min when the temperature of material is over 100°C, in order to avoid introducing twist.

CERTIFICATION UL

- UL File No.: E98983
- ANSI TYPE: FR-4.0
- UL 746 Recognition

Minimum Material Thickness	Clad cond. Thickness		Max. Area Diameter	Solder Lts		UL 94 Flame Class	Max. Operating Temp
inch (mm)	Min. mil (μm)	Max. mil (μm)	inch (mm)	Temp °C	Time sec		
0.002 (0.05)	0.36 (9)	8.40 (210)	2.0 (50.8)	300	30	94V-0	130

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